



PORSE
11.3.125.1v1
04/17/90

HAZARD RATING
Please rate consistent with NFPA Code

Health Rating: 1
Flammability Rating: 0
Reactivity Rating: 0

MATERIAL SAFETY DATA SHEET
SECTION I NAME AND PRODUCT

| | |
|--|---|
| MANUFACTURER'S NAME NORTON COMPANY | CONTACT THOMAS Z. RICHARDS |
| ADDRESS (STREET, CITY, STATE AND ZIP CODE) 1 NEW BOND STREET, WORCESTER, MA 01615-0008 | EMERGENCY TELEPHONE NO. 508-795-2690 |
| TRADE NAME, COMMON NAME OR SPECIFICATION RESINOID BONDED GRINDING WHEELS | APPROVED BY <i>Kemayanan</i> DATE April 17, 1990 |
| CHEMICAL FAMILY OR PRODUCT TYPE BONDS: FFX, GFX, HFX, IFX, JTX, KTX, MTX, NTX, PTX, XFL, FL, M, R, IGX, LGX, NTX SOFT, MEDIUM, HARD, X-HARD | |

SECTION II COMPOSITION PER 29CFR 1910.1200 (G) (4)

| CHEMICAL NAME | MAX % | COMMON NAME | REG* (Y/N) | CAS # | OSHA PERMISSIVE EXPOSURE LIMIT | ACGIH TLV | CARCINOGEN (Y/N) |
|-----------------|-------|---------------------|------------|-----------|--------------------------------|----------------------|------------------|
| Alpha-Alumina | 80 | Alundum, Seeded Gel | Y | 1344-28-1 | 10mg/m³ (Total Dust) | 10mg/m³ (Total Dust) | N |
| Silicon Carbide | 80 | Crystolon | Y | 409-21-2 | 10mg/m³ (Total Dust) | 10mg/m³ (Total Dust) | N |

The grinding wheel may be comprised of 1 or more of the above abrasives. The chemicals listed below may be a part of the bond system.

| | | | | | | | |
|-------------------------|-----|---------------|---|------------|-------------|---------|---|
| Resin Coated Glass | 20% | Fiberglass | Y | 12604-58-9 | **NAIF | 10mg/m³ | N |
| Acrylonitrile Copolymer | 20% | Nitrile Latex | Y | 107-13-1 | **NAIF | ***N/A | N |
| Cotton (Raw) | 20% | Cotton | Y | 7440-50-8 | 1mg/m³ Dust | **NAIF | N |

*Materials are regulated by OSHA 29 CFR 1910.1200, Hazard Communication Standard, and/or the Massachusetts General Law Chapter 111F, Right To Know Regulations.

SECTION III PHYSICAL AND CHEMICAL DATA

| | | |
|------------------------------------|--------------------------------|---|
| BOILING POINT **NAIF | MELTING POINT **NAIF | SPECIFIC GRAVITY 2-4 |
| VAPOR PRESSURE **NAIF | PERCENT VOLATILE BY VOL **NAIF | VAPOR DENSITY **NAIF |
| EVAPORATION RATE **NAIF | SOLUBILITY IN WATER Slight | SOLUBILITY IN ALCOHOL **NAIF |
| SOLUBILITY IN OTHER SOLVENT **NAIF | | APPEARANCE AND ODOR SOLID PRODUCT: MAY GIVE OFF ODOR IN USE. |

SECTION IV SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE - NONE.
OTHER PRECAUTIONS:
**NAIF



SECTION V CORROSIVITY AND REACTIVITY DATA

| | |
|---|--|
| STABILITY <input type="checkbox"/> UNSTABLE <input checked="" type="checkbox"/> STABLE | POLYMERIZATION <input type="checkbox"/> MAY OCCUR <input checked="" type="checkbox"/> WILL NOT OCCUR |
| COMPATIBILITY (MATERIALS TO AVOID) **NAIF | |
| DECOMPOSITION PRODUCTS In use, dust and decomposing odors are generated. In most cases, the material removed from the workpiece will be significantly greater than the grinding wheel components. Coolants may produce other decomposition products. | |
| CONDITIONS TO BE AVOIDED **NAIF | |

NAIF = NO APPLICABLE INFORMATION FOUND *N/A = NOT APPLICABLE

| SECTION VI HEALTH, FIRST AID AND MEDICAL DATA | | |
|---|---|--|
| PRIMARY ROUTE(S) OF ENTRY | ACUTE AND CHRONIC HEALTH EFFECTS AND EFFECTS OF OVEREXPOSURE | FIRST AID AND MEDICAL INFORMATION |
| INHALATION (During Grinding) | ACUTE: POSSIBLE COUGH CHRONIC: MAY AFFECT BREATHING CAPACITY. | REMOVE TO FRESH AIR. ARTIFICIAL RESPIRATION AS NEEDED. OBTAIN MEDICAL ASSISTANCE. |
| INGESTION (During Grinding) | NO KNOWN ADVERSE EFFECTS, BUT INGESTION NOT RECOMMENDED. | OBTAIN MEDICAL ASSISTANCE. |
| SKIN (During Grinding) CONTACT & ABSORPTION | SOME MAY EXPERIENCE SKIN IRRITATION FROM DUST. | WASH AFFECTED AREAS WITH SOAP AND WATER. OBTAIN MEDICAL ASSISTANCE. |
| EYE (During Grinding) | DUSTS MAY IRRITATE EYES. | WASH WITH LARGE AMOUNTS OF WATER. OBTAIN FIRST AID AND MEDICAL ASSIS- TANCE, IF NEEDED. |
| OTHER POTENTIAL HEALTH RISKS (During Grinding) | GRINDING MAY CREATE ELEVATED SOUND LEVELS WHICH MAY AFFECT HEARING AND MAY AGGRAVATE PREEXISTING RESPIRATORY CON- DITIONS. | OBTAIN MEDICAL ASSISTANCE. THERE IS LIMITED INFORMATION THAT CRYSTALLINE SILICA IS A CARCINOGEN. |

| SECTION VII STORAGE, HANDLING AND USE PROCEDURES | |
|--|---|
| NORMAL STORAGE AND HANDLING | SEE ANSI STANDARD B7.1. |
| NORMAL USE | HANDLE WITH ADEQUATE VENTILATION. SEE OSHA 29CFR 1910.94 (VENTILATION) and 29CFR1910.1000 (AIR CONTAMINANTS) |
| STEPS TO BE TAKEN IN CASE OF LEAKS OR SPILLS. | NORMAL CLEANUP PROCEDURES. |
| WASTE DISPOSAL METHOD | STANDARD LANDFILL METHODS CONSISTENT WITH APPLICABLE FEDERAL, STATE AND LOCAL LAWS. PRODUCTS WITH LISTED FLOURIDES MAY HAVE SLIGHTLY SOLUBLE FLOURIDE SWARF. |

| SECTION VIII PERSONAL PROTECTION INFORMATION | |
|---|--|
| RESPIRATORY PROTECTION (SPECIFY TYPE) AS NEEDED. FOR APPROVED DUST RESPIRATORS SEE OSHA 29CFR 1910.134. | |
| VENTILATION | LOCAL RECOMMENDED |
| | MECHANICAL (GENERAL) RECOMMENDED |
| | OTHER **NAIF |
| | |
| PROTECTIVE GLOVES | RECOMMENDED |
| EYE PROTECTION | RECOMMENDED SEE OSHA 29CFR 1910.133 |
| OTHER EQUIPMENT | AS NEEDED HEARING PROTECTION SEE OSHA 29CFR 1910.95 (HEARING PROTECTION) |
| WORK/HYGIENIC PRACTICES: WASH FREQUENTLY WITH SOAP AND WATER | |

| SECTION IX FIRE AND EXPLOSION HAZARD DATA | | | | | |
|---|-----------|-------------|--------|------------------|--------------------|
| FLASH POINT | **NAIF | METHOD USED | ***N/A | FLAMMABLE LIMITS | LEL N/A UEL ***N/A |
| EXTINGUISHING MEDIA | USE WATER | | | | |
| SPECIAL FIRE FIGHTING PROCEDURES | NONE | | | | |
| EXPLOSION POTENTIAL | **NAIF | | | | |

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